

## **STEEL STRAPPING HEAD**

	CASA 16	CASA 19	CASA 25	CASA 32
<b>Dimensions</b>	Length 580mm			
	Width 700mm			
	Height 900mm			
<b>Strap width</b>	16 mm	19 mm	25 mm	32 mm
<b>Strap thickness</b>	0,60 - 1,00 mm	0,60 - 1,00 mm	0,70 - 1,20 mm	0,70 - 1,20 mm
<b>Sealing</b>	Notching: 3 double notches in the same sense.  Open Linkers  TIG welding (1-2 points)	Notching: 3 double notches in the same sense.  Open Linkers  TIG welding (1-2 points)	Notching: -3 double notches in the same sense. -4 double notches in the same sense. -3 double notches in the same sense +1 double notch in the opposite sense.  Open Linkers  TIG welding (1-2 points)	Notching: -3 double notches in the same sense. -4 double notches in the same sense. -3 double notches in the same sense +1 double notch in the opposite sense. - 4 Double notches in the same sense +1 double notch in the opposite sense.  Open Linkers  TIG welding (1-2-3-4 points)
<b>Sealing resistance at different strip widths</b>	Notching Approx.75- 85% steel strap depending on the number of notches			
	Linkers Approx. 80% steel strap breaking load of the strap			
	TIG Welding Approx. 85-90% of the breaking load of the strap, depending on the number of stitches			
<b>Strap feeding/collection speed</b>	2 m/s			
<b>Tensioning force</b>	7000 N – 16000 N	7000 N – 16000 N	7000 N – 18000 N	7000 N – 22000 N
<b>Hydraulic pressure</b>	100 bar.			
<b>Working pressure</b>	6 bar.			
<b>Electro Valve pressure</b>	24 V C C			
<b>Strapping head weight</b>	220 Kg		240 Kg	